III Year II Semester L T P C
Code: 20ME6320 3 0 0 3

CAD/CAM

Course Objectives:

The Students will acquire the knowledge

- 1. To understand the basic fundamentals of computer aided design and manufacturing.
- 2. To learn 2D & 3D transformations of the basic entities like line, circle, ellipse etc
- 3. To understand the different geometric modeling techniques like solid modeling, surface modeling, feature based modeling etc. and to visualize how the components look like before its manufacturing or fabrication.
- 4. To learn the part programming, importance of group technology, computer aided process planning, computer aided quality control
- 5. To learn the overall configuration and elements of computer integrated manufacturing systems.

UNIT-I COMPUTERS IN INDUSTRIAL MANUFACTURING

Product cycle, CAD/CAM Hardware, basic structure, CPU, memory types, input devices, display devices, hard copy devices, storage devices.

COMPUTER GRAPHICS: Raster scan graphics coordinate system, database structure for graphics modeling, transformation of geometry, 3D transformations, mathematics of projections, clipping, hidden surface removal.

UNIT-II GEOMETRIC MODELING

Requirements, geometric models, geometric construction models, curve representation methods, surface representation methods, modeling facilities desired. DRAFTING AND MODELING SYSTEMS: Basic geometric commands, layers, display control commands, editing, dimensioning, solid modelling.

UNIT-III PART PROGRAMMING FOR NC MACHINES

NC, NC modes, NC elements, CNC machine tools, structure of CNC machine tools, features of Machining center, turning center, CNC Part Programming: fundamentals, manual part programming methods, Computer Aided Part Programming. Direct Numerical Control, Adaptive Control

UNIT-IV GROUP TECHNOLOGY

Part family, coding and classification, production flow analysis, types and advantages. Computer aided processes planning – importance, types. FMS - Introduction, Equipment, Tool management systems, Layouts, FMS Control.

UNIT-V COMPUTER AIDED QUALITY CONTROL

Terminology used in quality control, use of computers in Quality control. Inspection methods-contact and noncontact types, computer aided testing, integration of CAQC with CAD/CAM. COMPUTER INTEGRATED MANUFACTURING SYSTEMS: Types of manufacturing systems, machine tools and related equipment, material handling systems, material requirement

planning, computer control systems, human labor in manufacturing systems, CIMS benefits.

TEXT BOOKS:

- 1. CAD/CAM Principles and Applications / PN Rao / McGraw Hill
- 2. Automation, Production systems & Computer integrated Manufacturing / M.P.Groover / Pearson Education

REFERENCES:

- 1. Mastering CAD/CAM / Ibrahim Zeid /McGraw Hill
- 2. Principles of Computer Aided Design and Manufacturing / Farid Amirouche / Pearson
- 3. Computer Numerical Control Concepts and programming / Warren S Seames / Thomson learning, Inc
- 4. Product manufacturing and cost estimation using CAD/CAE/Kuang Hua Chang/Elsevier Publishers

Course Outcome:

At the end of the course the students shall be able to:

- 1. Understand the basic fundamentals of computers in industrial manufacturing and applications of computer graphics. (BL-2)
- 2. Interpret geometric modeling techniques and requirements.(BL-2)
- 3. Develop part programming for NC and CNC machines.(BL-3)
- 4. Illustrate the concepts of group technology and computer aided process planning for the product development.(BL-2)
- 5. Understand the concepts of computer aided quality control and Computer Integrated Manufacturing Systems. (BL-2)